



Sustainable Innovation  
by **RenewMaterial™**

# XTD Round Fin Assembly Instruction



Secondary keel

异形负龙骨



Special-shaped keel

异形主龙骨



Expansion screw

膨胀螺丝



Nut

螺母



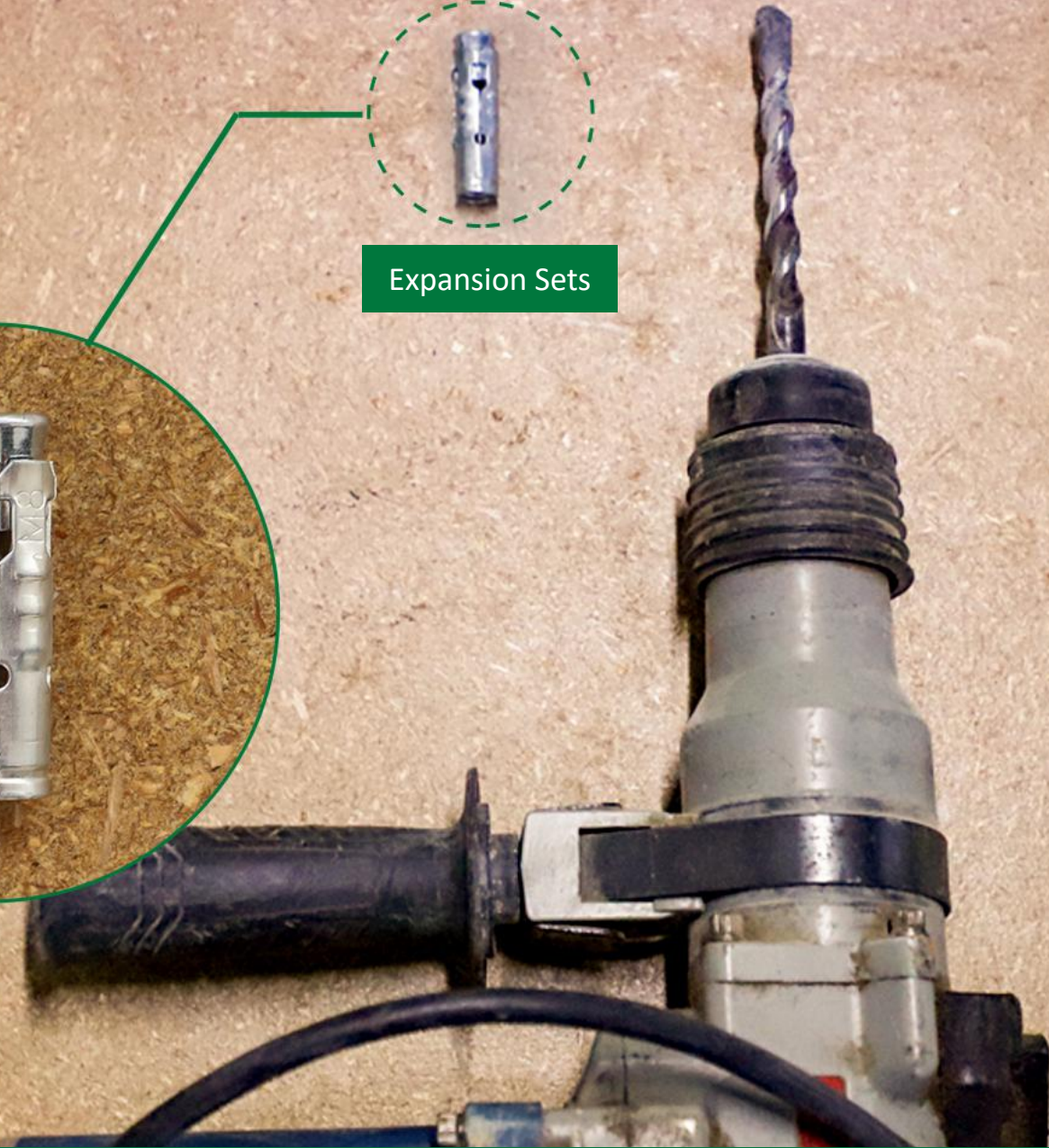
Hanger

吊杆





Expansion Sets



1、 Tools required- Drill set ( drill bit 12mm diameter), laser beam levelling instrument , spanner



2、 Drill hole ( Dia. 12 mm, depth ( length of the expansion set)



3、 Insert the expansion set



4、 Insert expansion set into the drilled hole fully as shown

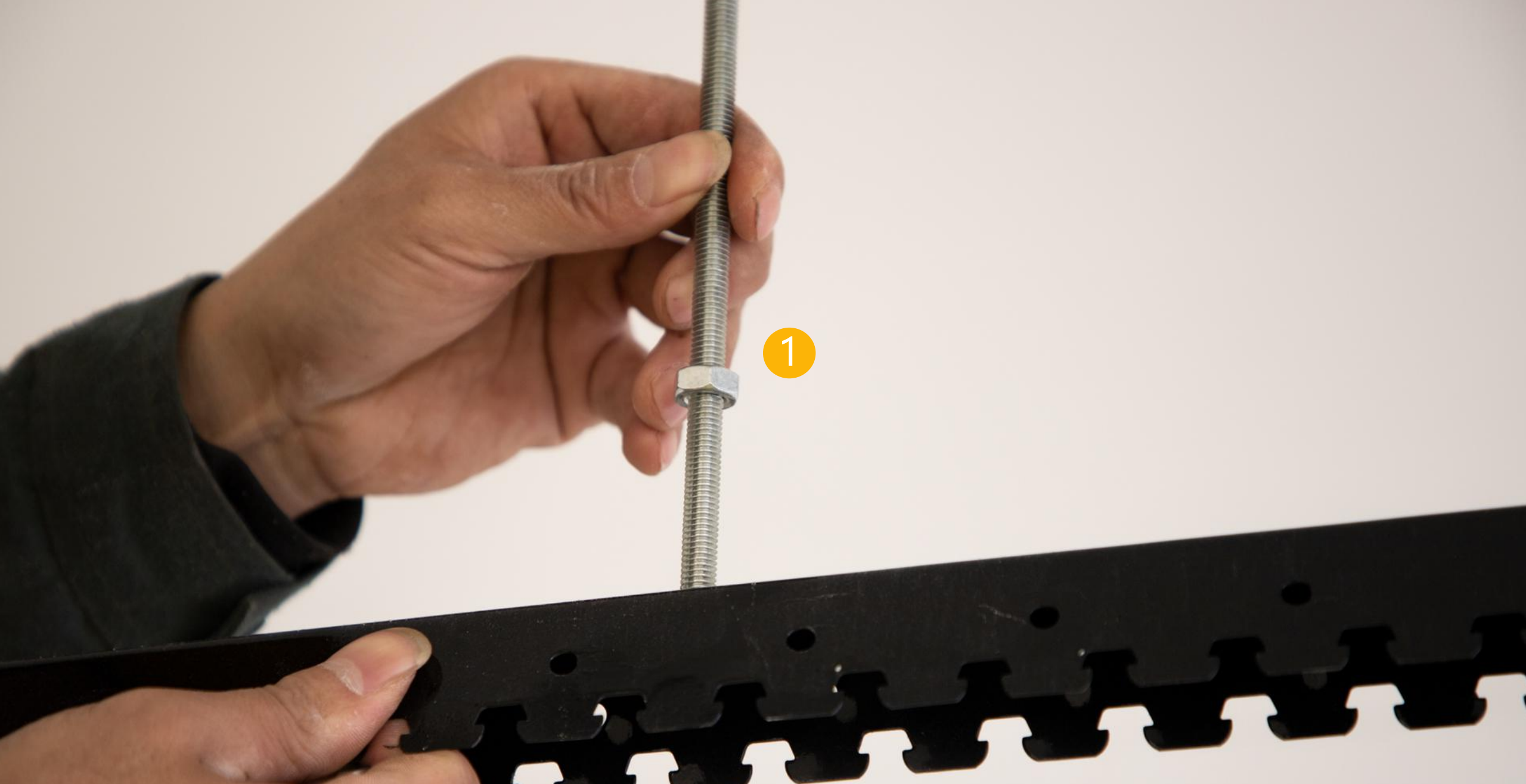


5、 Assemble the Hanger





6、 Secure the hanger by tightening the nut



7、 Fix the main keel as shown



8、 Check the height according to the assembly drawing



9、 Level the main keel and secure it



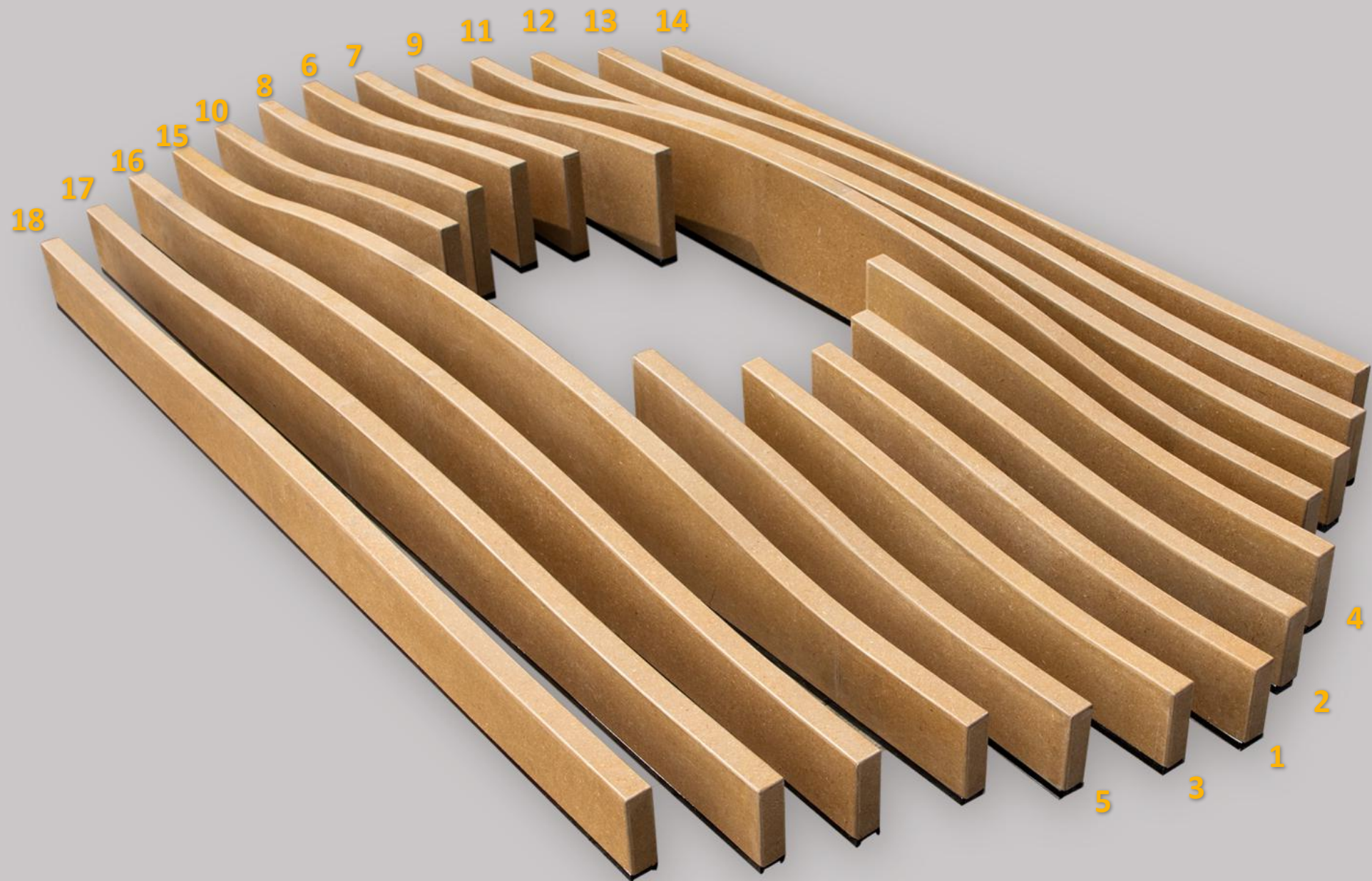
10、 Secure the main keel by tightening both nuts ( top and bottom)



11、 Ensure the main keel is levelled and keep the distance between the two hangers at about 800 mm as shown



12、 Ensure the main keel is levelled and keep the distance between the two main keels at 440 mm as shown

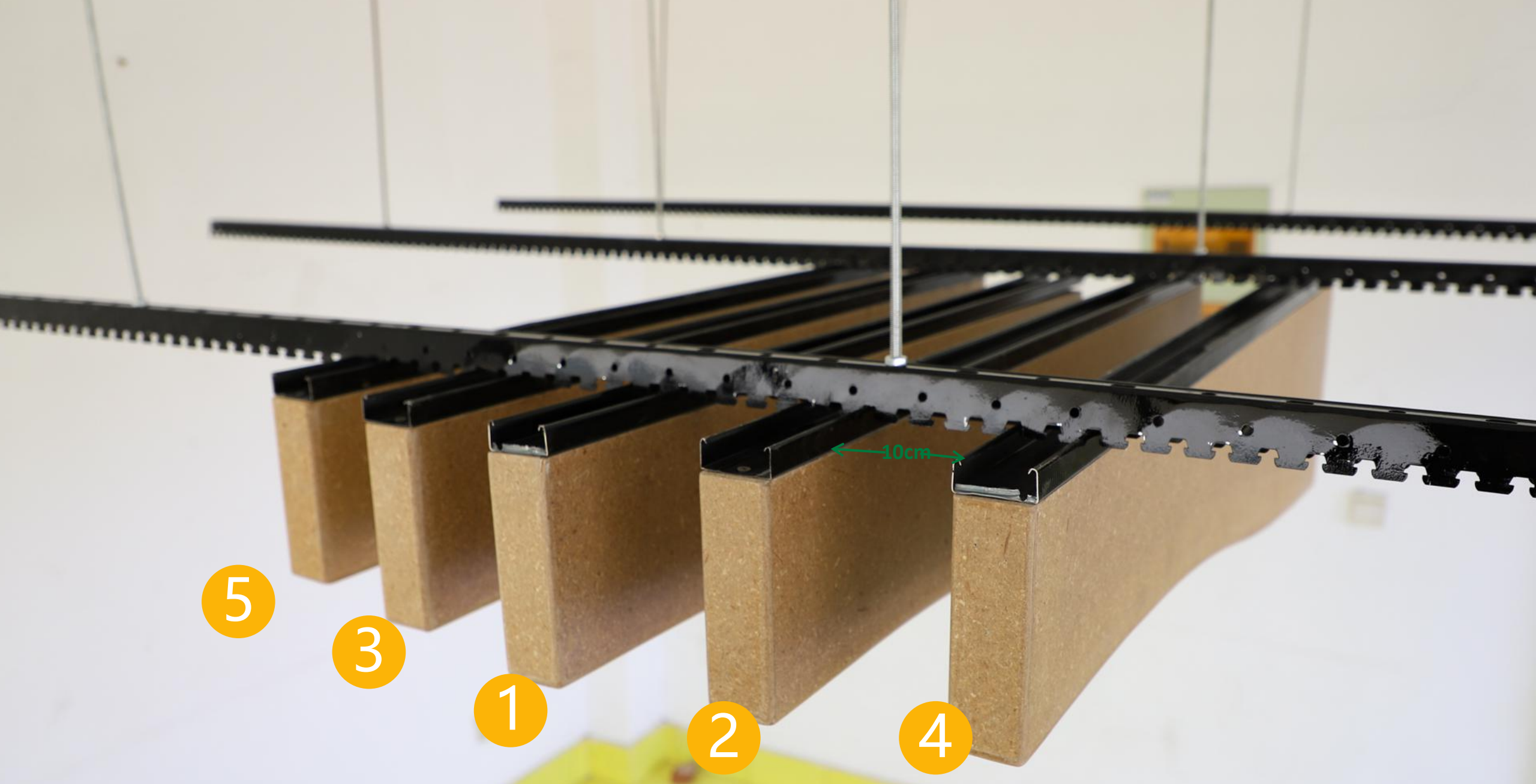


13、 Align the fins accordingly as shown





14、 Assemble the fins to the main keel as shown



15、 Assemble the fins in sequence as shown







Our planet matters  
Change or be changed

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