

1、Tools required- Drill set ( drill bit 12mm diameter), laser beam levelling instrument, spanner



2. Drill hole (Dia. 12 mm, depth (length of the expansion set)



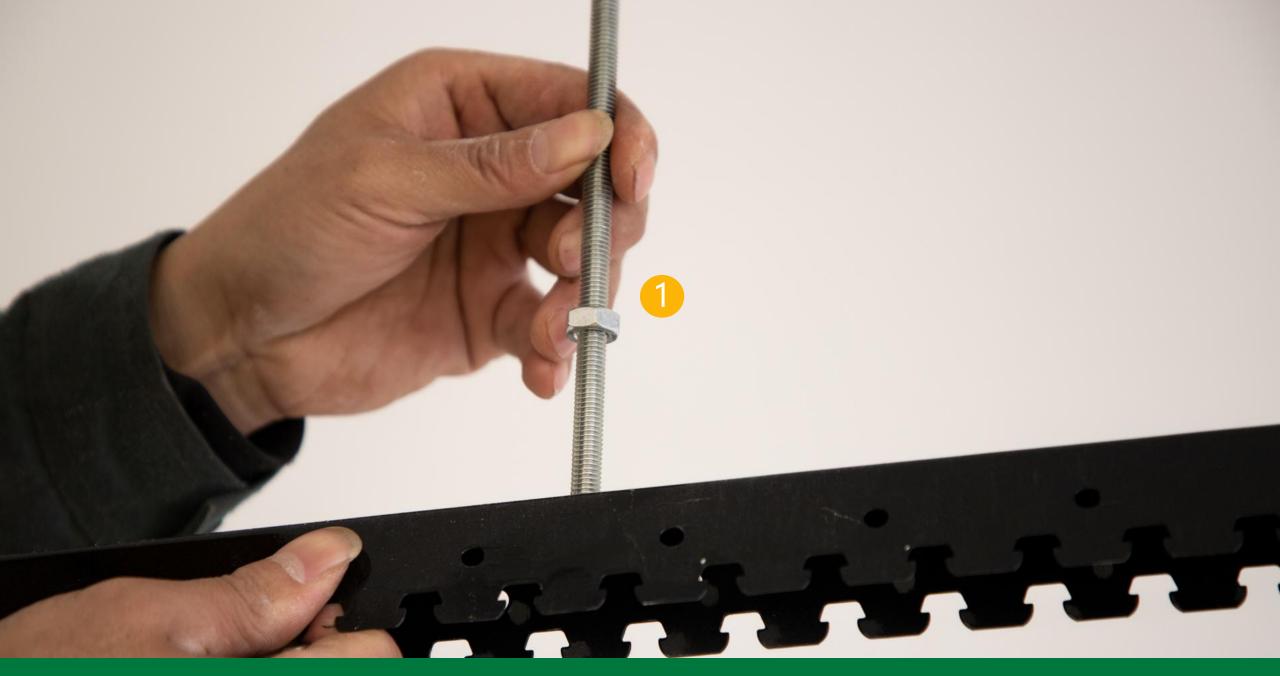


4. Insert expansion set into the drilled hole fully as shown

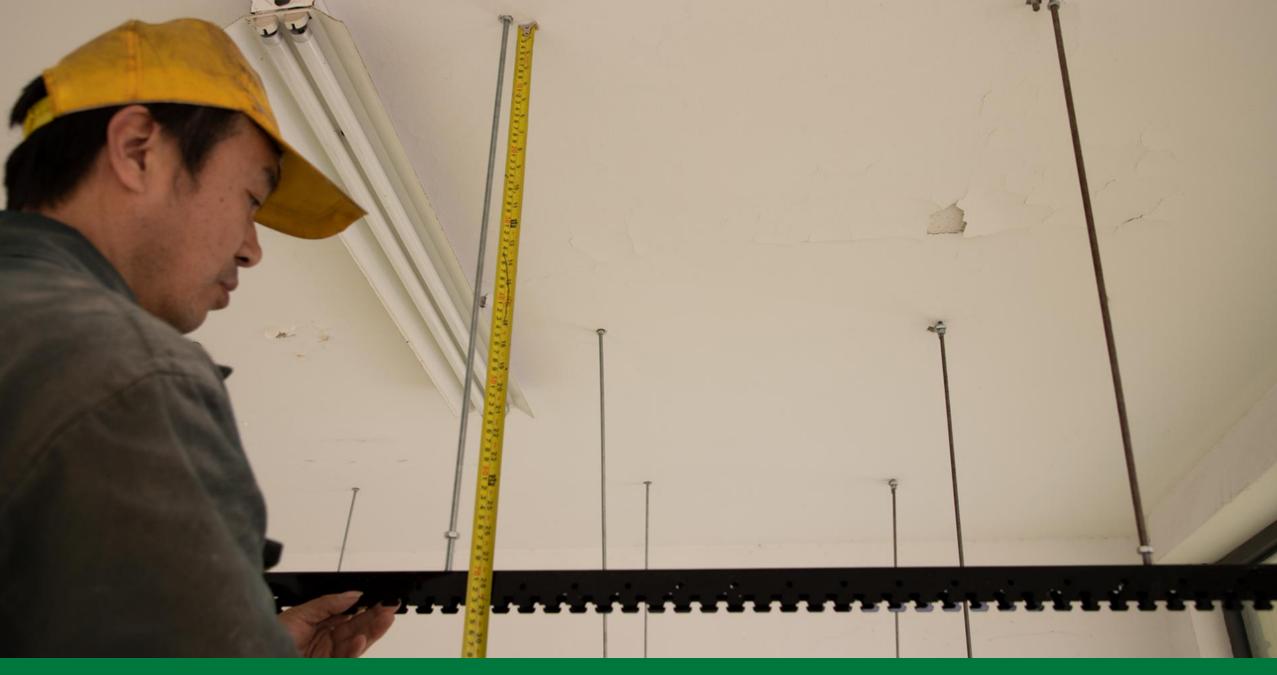




6. Secure the hanger by tightening the nut



7. Fix the main keel as shown

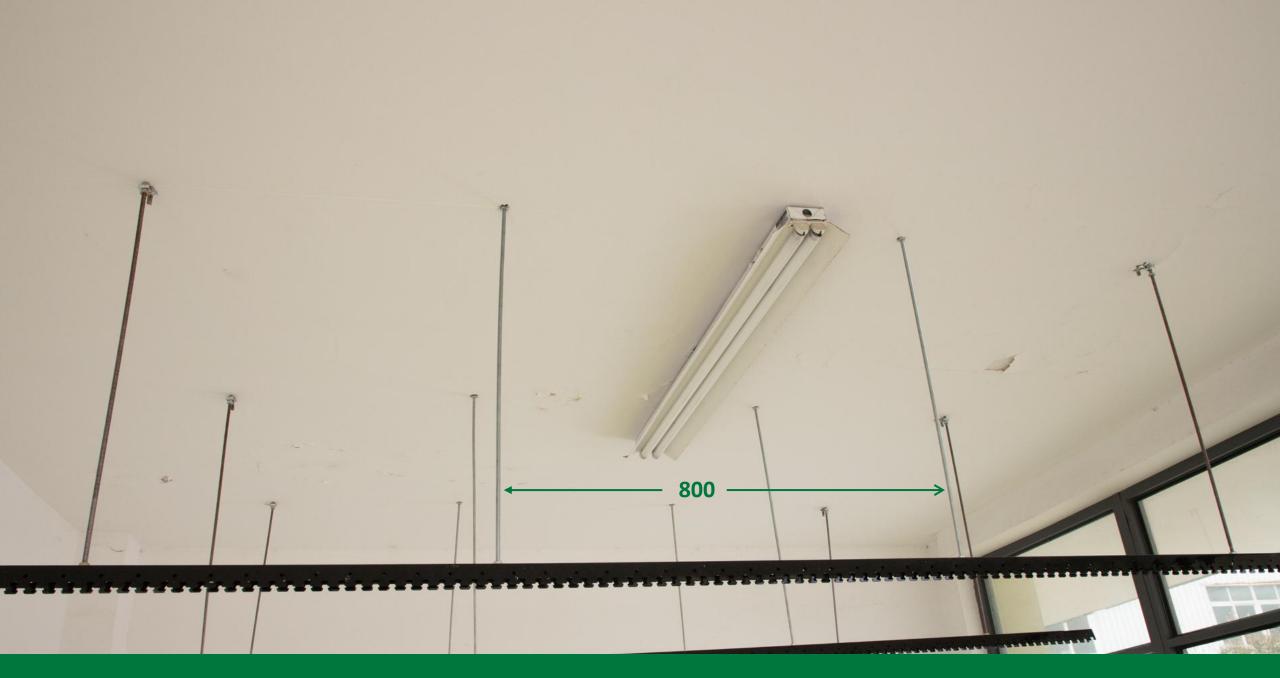


8. Check the height according to the assembly drawing





10. Secure the main keel by tightening both nuts (top and bottom)



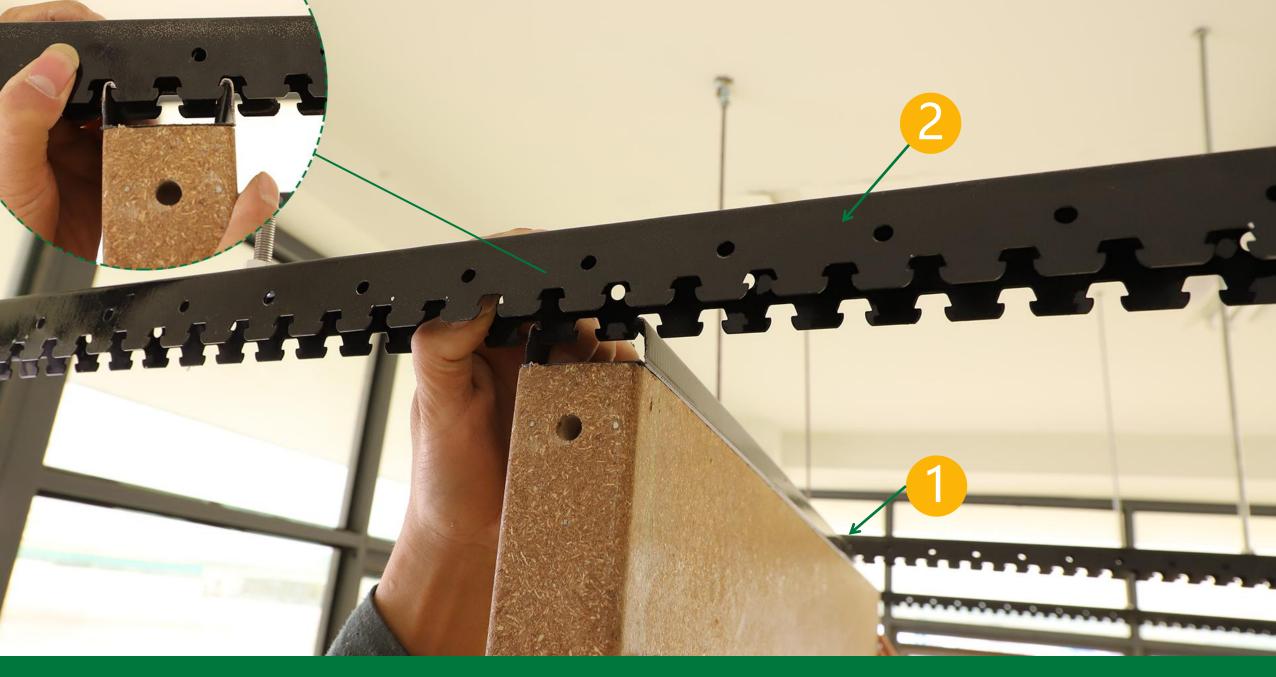
11. Ensure the main keel is levelled and keep the distance between the two hangers at about 800 mm as shown



12. Ensure the main keel is levelled and keep the distance between the two main keels at 440 mm as shown



13. Insert the wooden plug as shown



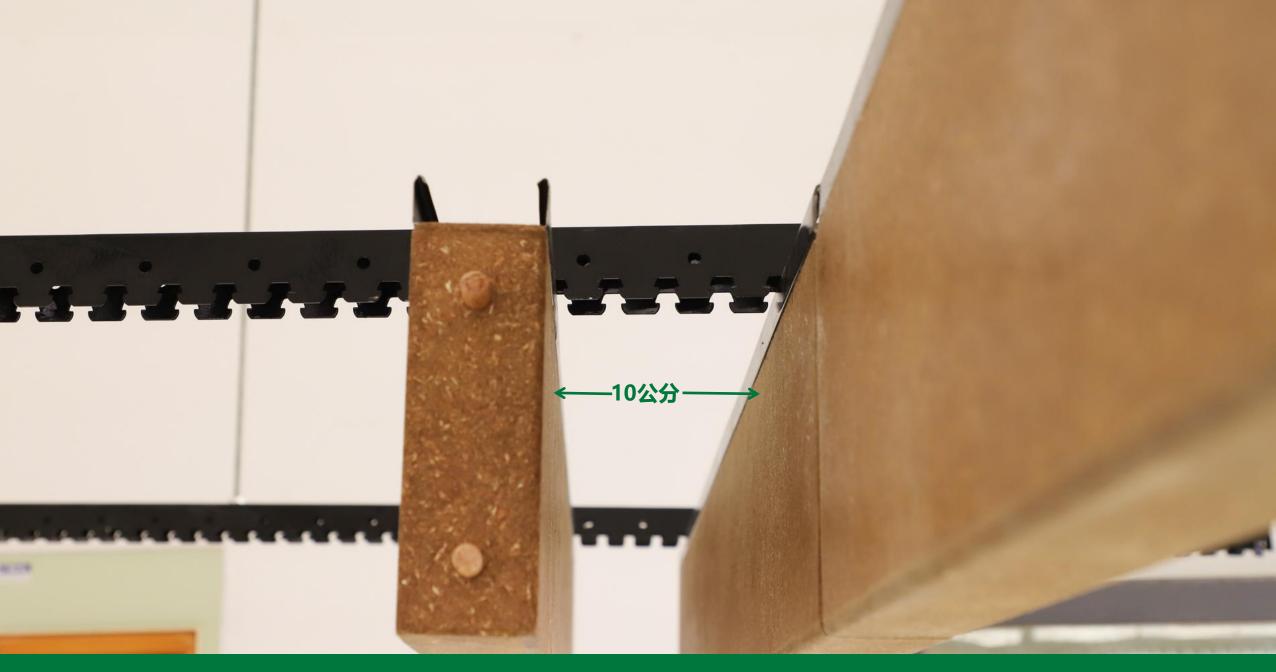
14. Assemble the elongated fin as shown (distance between fins is about 100 mm)



15. Join two fins with the wooden plug as shown



16. Join the two fins as shown above



17. Keep the distance between the two fins at 100 mm as shown



18. Assemble the rest of the fins as shown



